Amendment uncer 37 CFR 1.111 Fumiya TERAKADO et al.

U.S. Patent Application Serial No. 09/824,803

Attorney Docket No.: 010490

Please amend the paragraph beginning on page 21, line 2, as follows:

As shown in Figure 2, each release sheet (2) of three kinds of release sheet (A), (B) and (C) obtained above, which were rolled into a cylindrical form with a diameter of 6 inches, was fed from a feeder (1) to the side of a press roll (rubber roll) (3) for pressing in an extrusion laminator (5) having a T-shaped die (screw diameter 40 mm, L/D = 22), and between the press roll (3) for pressing and a cooling metallic roll (4) having a random pattern of fine unevenness, a melted polycarbonate (6), "Panlite L1225ZE (trade name)" of Teijin Ltd., was extruded from the die in a coat hanger form, varying a resin temperature with two levels. Pressing pressure of the press roll was kept at 20 kg/cm<sup>2</sup> and a three-dimensional pattern was transferred on the polycarbonate sheet (6) at an operating speed of 10 m/min. The obtained resinous optical sheet (7) was bonded with a protective film to protect its optical functions and wound by a winder (8) after the release sheet was removed.

Please amend Table 1 on page 25, as follows:

Kind of re	Kind of release sheets (Apex	x angle 100°)	Thermoplastic release sheet (A)	ic release	Curable resin release sheet (B)	in release	Composite r sheet (C)	release
900	Flexibility by a	a roll diameter	Windable practically at any diameter	actically eter	Break at 6- diameter	6-inch	Windable even at 3-inch diameter	en at eter
of release	Surface heat resistance test	sistance test		i				
c lead of	Gloss before test (a)	test (a)	92. 7	.7	314.0	0.	335.0	0
<del></del>	Gloss after test	est (b)	72.	72.6	331.0	0.	330.0	0.
	Rate of change	* (%) *	21.7	.7	5.	.4	1	1.5
	Temp. of extruded	ed resin (°C)	285	310	285	310	582	310
Evaluation	Brightness of back One sheet:Increase Two sheets:Increas	rightness of back light One sheet:Increase rate (fold) Two sheets:Increase rate (fold)	1.45 1.72	1. 42 1. 61	1. 47 1. 74	1. 50 . 1. 78	1. 47 1. 74	1.51 1.79
optical sheets		Straight portion of an inclined portion (%)	93	87	. 94	66	94	100
	configuration of a concavo- convex portion of prism	Convex portion	Apex angle is curved.	Apex angle is indicated.	Apex angle is somewhat curved.	Apex angle is indicated.	Apex angle is somewhat curved.	Apex angle is clearly indicated.
		Concave portion	Sharp angle is indicated.	Greatly curved angle is indicated.	Sharp angle is indicated.	Sharp angle is indicated.	Sharp angle is indicated.	Sharp angle is clearly indicated.

 $k = ((a) - (b) / (a)) \times 100$ 

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Please amend Table 2 on page 27, as follows:

Table 2

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Γ						
Composite release sheet (D) (Apex angle 90°)						
Evaluation of release sheet	Flexibility by a roll diameter		Windable even at 3-inch diameter			
	Surface heat resistance test					
	Gloss before test (a)		354	. 0		
	Gloss after test (b)		352. 0			
	Rate of change (%) *		0.6			
Evaluation of resinous optical sheet	Temp. of extruded resin (°C)		285	310		
	Brightness of back <sup>light</sup> One sheet:Increase rate (fold) Two sheets:Increase rate (fold)		1. 52 1. 86	1. 56 1. 92		
	Sectional configuration of a concavo-convex portion of prism	Straight portion of an inclined portion (%)	94	100		
		Convex portion	Apex angle is somewhat curved.	Apex angle is clearly indicated.		
		Concave portion	Sharp angle is indicated.	Sharp angle is clearly indicated.		

<sup>\*</sup>  $((a) - (b) / (a)) \times 100$